

PROCESSING TOLERANCES



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MACKAY QLD 4740
ACN 102 227 707
ABN 69 102 227 707

Mackay

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Paget, QLD 4740

Gladstone

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2 George Mamalis Pl
Callemondah, QLD 4680

Sept 24th 2012

Flat Products

(Plate & Sheet)

Thickness	Processing	Tolerance
Up to 20mm	Laser Cut	+/- 0.75mm
Up to & including 40mm	Plasma Cut	+/- 2.00mm
Up to 200mm	Oxy Cut	+/- 2.50mm
Up to 50mm	Drilled Hole Diameter	+/- 0.50mm

Bar Products

(RHS, Pipe, Flats, Angles, UB, UC, Channel, Rounds & Squares)

Size	Processing	Tolerance
All sizes	Saw Cut	+/- 2.00mm
All sizes	Drilled Hole Diameter	+/- 0.50mm